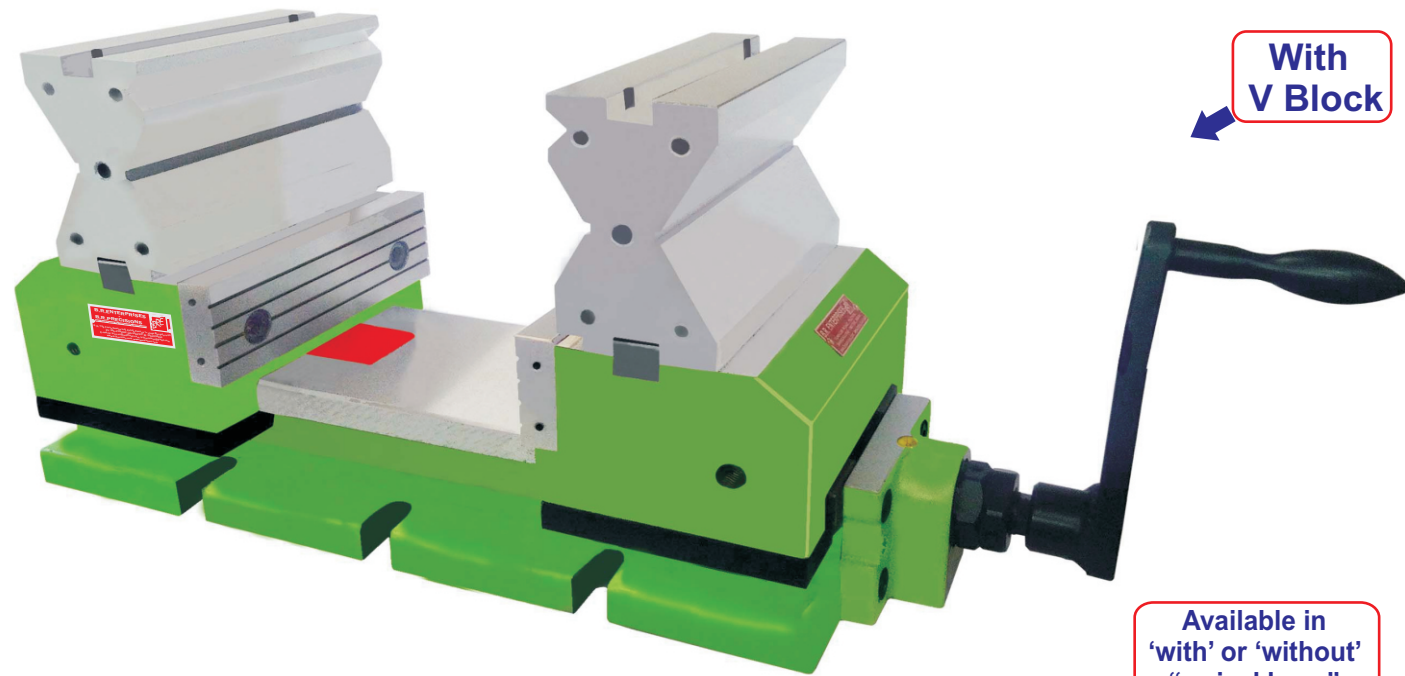
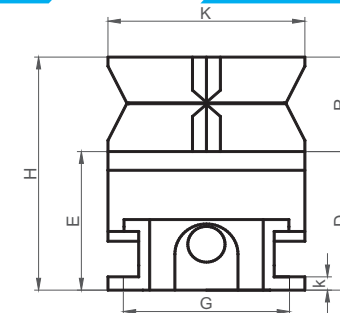


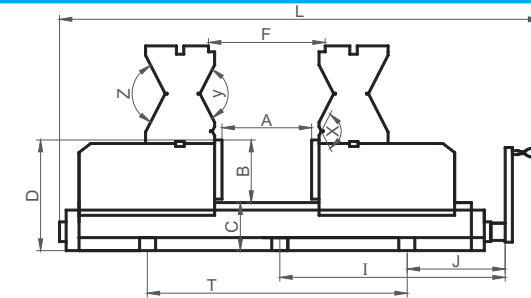
B.R. PRECISION PARALLEL 'V' BLOCK SELF CENTERING VICE**Model Type: BR-PVB-SCV -125 -160 - 200**With
V BlockAvailable in
'with' or 'without'
"swivel base"**Description & Operation****BR Precision Parallel 'V' Block Mounting Self centering vice**

This Design is kind of unique design where it is self centered which can grip the work piece under

Double grip with accurate precision where as the job gets self centered automatically by the simultaneous movement of both jaws by means of single crank handle with these special features. The 'V' Block is mounted above where has the round shaft can be held at two interchangeability sides from 14 - 260 ϕ for the different kinds of diameter to hold. This type of vice is used in the tool room purpose, milling machines, v.m.c machines and etc.,

B.R. PARALLEL V BLOCK SELF CENTERING VICES

Model Types. & Dimensions



Mechanically Operated

| Specification | Model Type BR-PVB-SCV-125 ↓ | Model Type BR-PVB-SCV-160 ↓ | Model Type BR-PVB-SCV-200 ↓ |
|--|-----------------------------------|-----------------------------------|-----------------------------------|
| Width of Jaws (K) | 125 mm | 160 mm | 200 mm |
| jaw Opening Range (A) | 115 mm | 160 mm | 245 mm |
| Work face Height (C) | 75 mm | 80 mm | 85 mm |
| Depth of jaws without 'V' Block (B) | 40 mm | 45 mm | 60 mm |
| 'V' Block Shaft Holding Range | 14 - 140 ϕ mm | 14 - 160 ϕ mm | 14 - 160 ϕ mm |
| 'V' Block shaft Holding Range @ (x) | ϕ 14 - 20 mm | ϕ 14 - 20 mm | ϕ 14 - 20 mm |
| 'V' Block shaft Holding Range @ (y) | ϕ 40 - 80mm | ϕ 50 -100 mm | ϕ 50 - 100mm |
| 'V' Block shaft Holding Range @ (z) | ϕ 50 - 140 mm | ϕ 70 - 160 mm | ϕ 70 - 160 mm |
| 'V' Block step opening range (F) | 150 mm | 205 mm | 290 mm |
| Total Height of base with 'V' Block (H) | 210 mm | 250 mm | 275 mm |
| Total Height of Base without 'V' Block (E) | 105 mm | 125 mm | 150 mm |
| 'V' Block Height (R) | 105 mm | 125 mm | 125 mm |
| Total Length of Base (L) | 395 mm | 465 mm | 565 mm |
| Tenon slot size | 14 mm | 18 mm | 18 mm |
| Clamping slot size and height (k) | 16mm - 25 mm | 16mm - 25 mm | 16mm - 28 mm |
| P.C.D of First slot to Base Lever (J) | 136 mm | 175 mm | 200 mm |
| P.C.D of Second slot to Base Lever (I) | 150 mm | 269 mm | 325 mm |
| P.C.D of open slot @ cross and length (T) | 109 x 160 mm | 156 x 188 mm | 184 x 230 mm |
| Weight (App) | 47 kgs | 55 kgs | 85 kgs |

Manufacturer:

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